

# Work Order ID 90643

October-30-12 7:12:15 AM

**\*90643\***

Page 1

Item ID: D350-578-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bearpaw

Start Date: 9/21/12 Start Qty: 7.00

**\*7\***

Cust Item ID:

Required Date: 10/19/12 Req'd Qty: 7.00

**\*7\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D350-578	F								
100	DOCUMENT CONTROL	0.00							
<b>*100*</b>									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-578-011 CHG005								
160	Pick Kit	0.00							
<b>*160*</b>									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
<b>*170*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
15  
2-33

12.10.31

JB

7 J. J. Miller MLJ 12-10-30  
(7)

SV

7

12/19/30 JB

DAS  
15  
2-33

12.10.31

7

# Picklist Print

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Work Order ID: 90643

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 9/21/12

Required Date: 10/19/12

Start Qty: 7.00

Required Qty: 7.00

Comments: IPP Rev:A New Issue 07-01-02 JLM  
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC  
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>AN417A</b> Bolt		Purchased	No			160	Each	539.0000	12	84	✓		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST357		500							
				122416		500			122416				
				ST358		34							
				116704		0							
				121541		34							
				ST359		5							
				112314		0							
				121068		5							
<b>D2182B</b> Rubber Cushion		Manufactured	No			160	f	163.8958	25	17.5	✓		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST412		163.89577							
				63413		1.6							
				66063		41.61817							
				86201		120.6776			86021				
<b>D2274</b> Radius Block		Manufactured	No			160	Each	284.0000	12	84	✓		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		284							
				86855		6							
				88452		43							
				89280		235			89280				

SMB TX

SMB TX

SMB TX

JB

JB

JB

12/10/30

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Work Order ID: 90643

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 9/21/12

Required Date: 10/19/12

Start Qty: 7.00

Required Qty: 7.00

**D2432**  
206 (24") Bearpaw

Manufactured No

160 Each 2.0000

14

90646 2x  
92180 12x

Location

Loc Qty

Loc Code

ST495

2

68672

0

86337

2

**D2438**  
Clamp

Manufactured No

160 Each 106.0000

42

JB

Location

Loc Qty

Loc Code

FG

4

87532

4

ST456

102

77038

6

83266

46

90861

50

10x 83266  
30 90861

**D2529**  
Washer

Manufactured No

160 Each 456.0000

84

JB

Location

Loc Qty

Loc Code

ST011

456

79485

16

89356

440

89356

**MS2104214**  
Nut

Purchased No

160 Each 6,357.0000

84

JB 12/10/30

Location

Loc Qty

Loc Code

314

830

122452

830

ST300

27

119017

20

121444

7

ST314

5500

123021

3000

123248

900

123355

1600

122452

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Shop Packet Print

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Work Order ID: 90643

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 9/21/12

Required Date: 10/19/12

Start Qty: 7.00

Required Qty: 7.00

**NASH149D0463J**

Purchased No

160

Each

6,158.0000

**24**

168

Washer

*JB 12/10/30*

*SMB 74*

Location

Loc Qty

Loc Code

298

156

122441

156

ST294

4542

123248

142

123355

4400

*123355*

ST298

1422

104746

1

116805

0

119073

20

122452

1401

ST299

38

121912

38

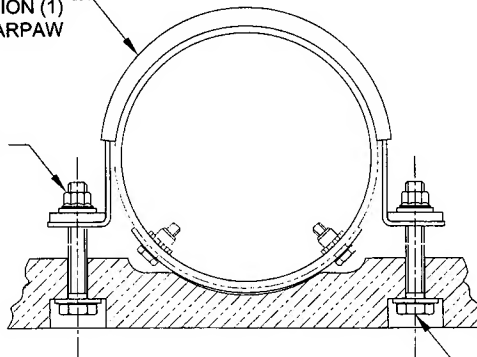
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Shop Packet Print

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D2438 CLAMP (1)  
D2182B050 RUBBER CUSHION (1)  
3 PL PER BEARPAW

MS21042L4 NUT (1)  
AN960JD416 WASHER (1)  
D2274 RADIUS BLOCK (1)  
D2529 WASHER (1)  
AN4-17A BOLT (1)  
6 PL PER BEARPAW



ADDITIONAL AN960JD416 WASHERS MAY BE INSTALLED UNDER THE NUTS TO ENSURE 1.5-4 THREADS IN SAFETY ON THE BOLTS. ALTHOUGH NOT GENERALLY NECESSARY, IT IS ALSO ACCEPTABLE TO REPLACE THE AN4 BOLTS PROVIDED WITH LONGER OR SHORTER AN4 BOLTS, IF REQUIRED.

Section A-A  
Figure 4 – Clamping Detail

## 5.0 PARTS LIST

Qty -011	Qty -021	Part Number	Description
<del>1</del> X		D350-578-011	BEARPAW INSTALLATION
	X	D350-578-021	BEARPAW INSTALLATION
<del>6</del>	<del>6</del>	<del>D2182B050</del>	<del>Rubber Cushion</del>
<del>12</del>	<del>12</del>	<del>D2274</del>	<del>Radius Block</del>
<del>12</del>	<del>12</del>	<del>D2529</del>	<del>Washer</del>
<del>6</del>	<del>6</del>	<del>D2438</del>	<del>Clamp</del>
<del>2</del>		<del>D2432F</del>	<del>Bearpaw</del>
	2	D2672F	Bearpaw
<del>12</del>	<del>12</del>	<del>AN4-17A</del>	<del>Bolt</del>
<del>24</del>	<del>24</del>	<del>AN960JD416</del>	<del>Washer</del>
<del>12</del>	<del>12</del>	<del>MS21042L4</del>	<del>Nut (or MS21042-4)</del>